

## Grading Rules and Guidelines

### Prime

Knot Content	Only pin knots up to 5mm in diameter.  Limited to 3 knots per board.
Other Visual Imperfections	No bark pockets, splits or worm hole allowed.
Sap Content	No edge sap allowed, limited core sap to 5% of total volume.
Colour	Natural variation allowed, no dark heartwood allowed
General Description	Clear grade with only a very rare occurrence of any pin knots at all



### Nature

Knot Content	Healthy knots up to 20mm diameter allowed. Filled, cracked knots up to 20mm diameter allowed. Filled dead knot holes up to 10mm diameter allowed. Total number of knots limited to 3 per board.
Other Visual Imperfections	No bark pockets, splits or worm hole allowed.
Sap Content	No edge sap allowed, limited core sap to 5% of total volume.
Colour	Natural variation allowed, no dark heartwood allowed
General Description	Very light grade with some smaller knots on approximately 40-80% of the boards



## Rustic

**Knot Content**

Healthy knots up to 55mm diameter allowed.  
 Filled cracked knots up to 55mm diameter allowed.  
 Filled dead knot holes up to 20mm diameter allowed  
 Total number of knots unlimited



**Other Visual Imperfections**

Limited small bark pockets allowed.  
 End Splits up to 1mm in width and 100mm in length allowed, limited to 20% of total volume.  
 No worm hole allowed.



**Sap Content**

Edge sap allowed, limited to 30% of the width of the board.  
 Limited core sap to 15% of total volume



**Colour**

Natural variation allowed, small amounts of dark heart wood allowed



**General Description**

Standard character grade with a nice selection of natural knots and defects.



*Please note that wood is a natural product and up to 5% of the material provided may not adhere to these grade rules.*